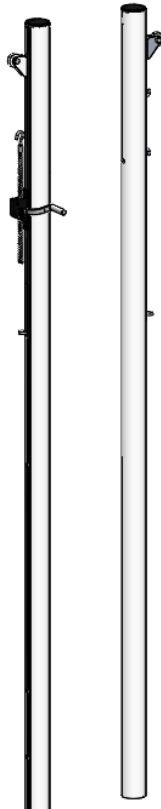
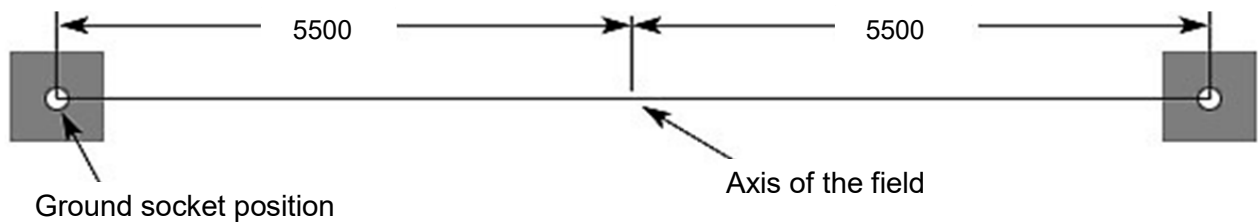


	ASSEMBLY INSTRUCTIONS		
	VOLLEYBALL POSTS, TO SEAL, D90, OUTSIDE WINCH		
	PRODUCT REF	S30170	PAIR
			
DESCRIPTION			
Alu structure D90 Powder coated			
CONFORM			
European norm NF EN 1271			
ASSEMBLY TIME			
The assembly time for this volleyball posts is estimated at 20 min at 1 person (without concreting).			
MAINTENANCE			
<p>The equipment has to be regularly maintained by the owner. It is recommended to:</p> <ul style="list-style-type: none">- Check every week that all the bolts are correctly tightened.- Fix paint defects if the unit has been damaged, using the adapted paint specified by the manufacturer.- Replace all damaged or missing parts with a spare part recommended by the manufacturer.- Clean the product by using dishwasher soap, clean water, and soft cloth. <p>It is advised to carry out this cleaning once or twice a year, or even more regularly according to the environmental conditions (saline environment, ...).</p>			
WARRANTY			
<p>One full year parts and labour guarantee. Every claim regarding the condition of the delivered equipment has to be done within the warranty period following receipt of the product.</p> <p>The warranty will not apply to:</p> <ul style="list-style-type: none">- Any degradation during transport.- Any degradation due to poor maintenance.- Any degradation due to use differing from which the product was intended.- Any defect claimed after the end of the warranty period.- Any damage due to a faulty installation or assembly of the product.			

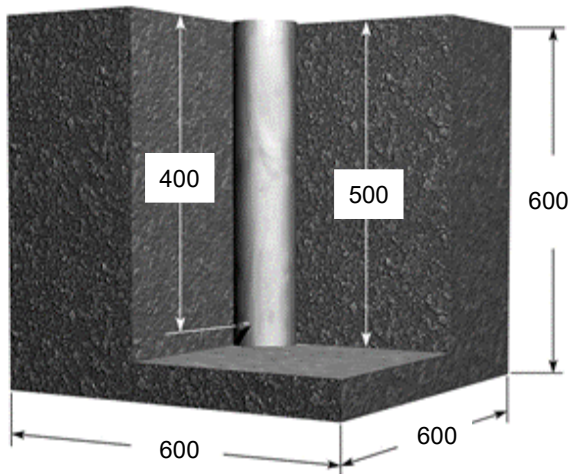
FIXATION AND FOOTING



The distance between the spacing of the posts has to be 10m minimum and 11m maximum. We recommend 11m. Nevertheless, please check the length of your cable before choosing the position of the posts.

NB: All dimensions are given in millimeters

OPTION A: Dedicated to single use court



- Dig the holes for the concreting according to the written dimensions.

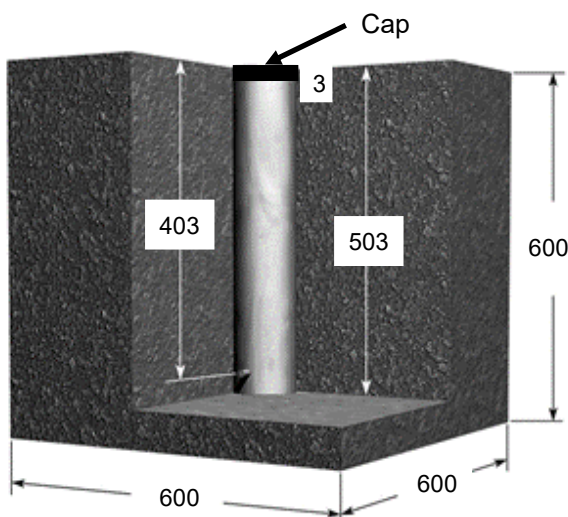
- Make the concretings with PJ 45 concrete dosed by 350kg. Let the concrete dry at least 72 hours.

- Pour the concrete inside and precisely position the socket at the specified distances.

- Put the sockets on the holes. Be sure that the top of the sockets are at the same level than the surface.

PENETRATION OF THE POST IN THE SOCKET: 400 mm

OPTION B: Dedicated to multi-sports use court



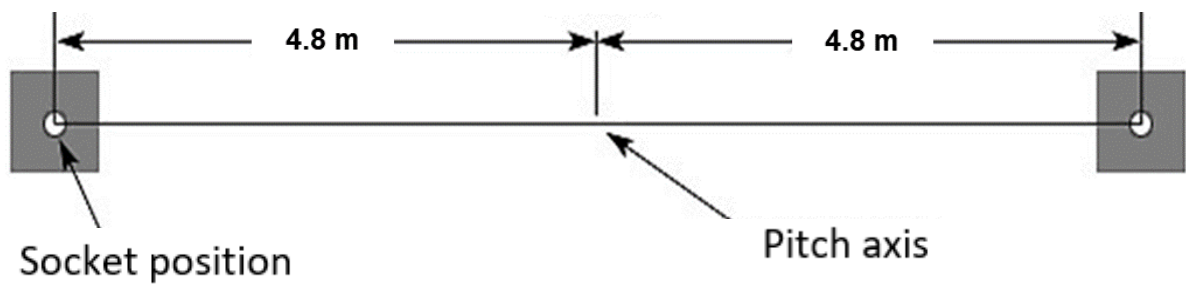
- In order to have a cover aligned with the ground, insert the socket respecting the dimensions indicated below

- Then proceed in the same way as for option A.



Insert in the socket a plate with a thickness similar to the thickness of the cover so that the post remains at the desired height.

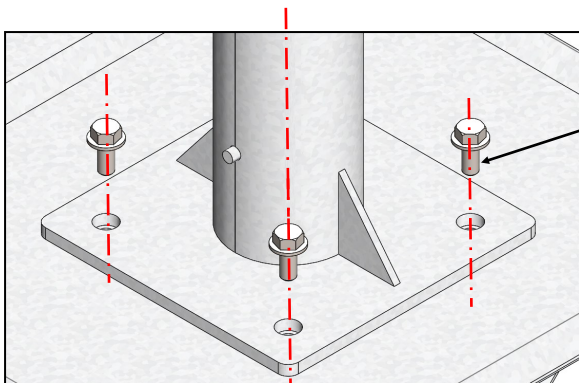
IMPLANTATION AND SEALING (FOR BEACH PRACTICE)



For beach tennis practice, the winch system must be located inside the court.

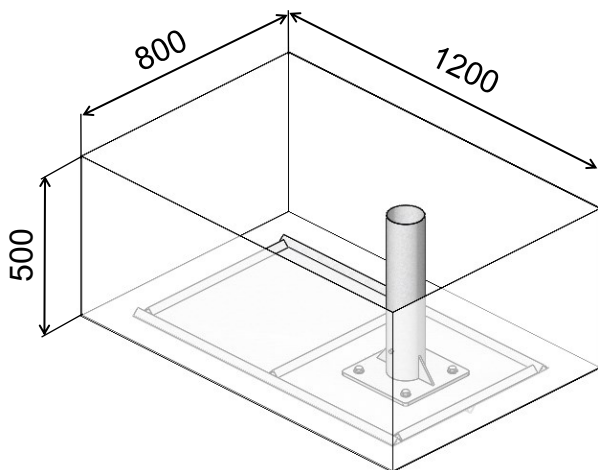


The distance between the center of the posts must be between 9.5m and 10.1m. We recommend 9.6m. Nevertheless, please check the length of the cable before setting the anchorages.



4x SS Screws M12x30
+ 4x SS washers 12

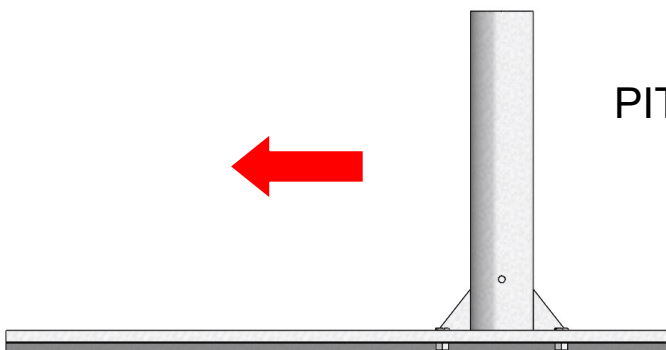
- Assembly of the socket to the baseplate



- Dig two holes (1 per baseframe) with a depth of 500mm, a length of 1200mm and a width of 800mm, according to the opposite drawing.

PENETRATION OF THE POST INTO THE
SOCKET: 400 mm

PITCH



- Set the baseframe so that the wider part is on the opposite side of the pitch.

ASSEMBLY OF THE WINCH

NECESSARY TOOLS (NOT INCLUDED)



Screw driver



Allen key 5mm



Wrench 8mm



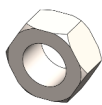
Wrench 13mm

INCLUDED ITEMS



x2

SS Screws M8x25



x2

SS Nuts M8



x2

SS Locking Washers 8



x1

Screws M5x20



x1

Locknut M5



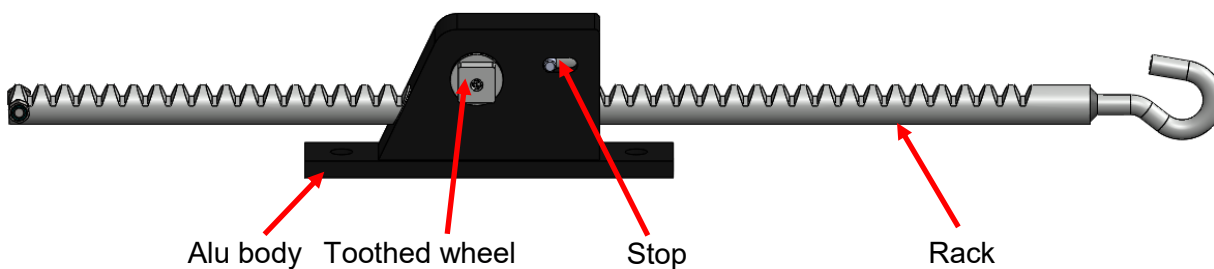
x1

Turn-knob M6x10



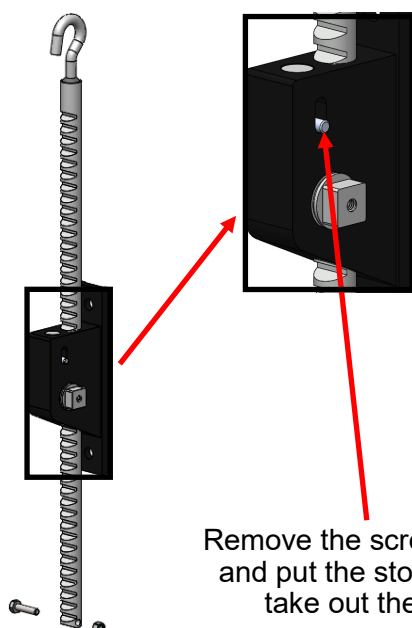
x1

Crank

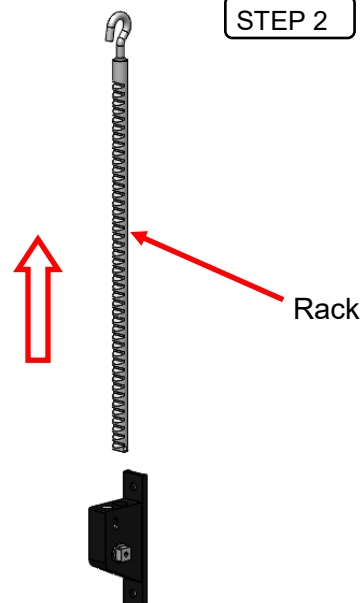


1- PUT OUT THE RACK

STEP 1



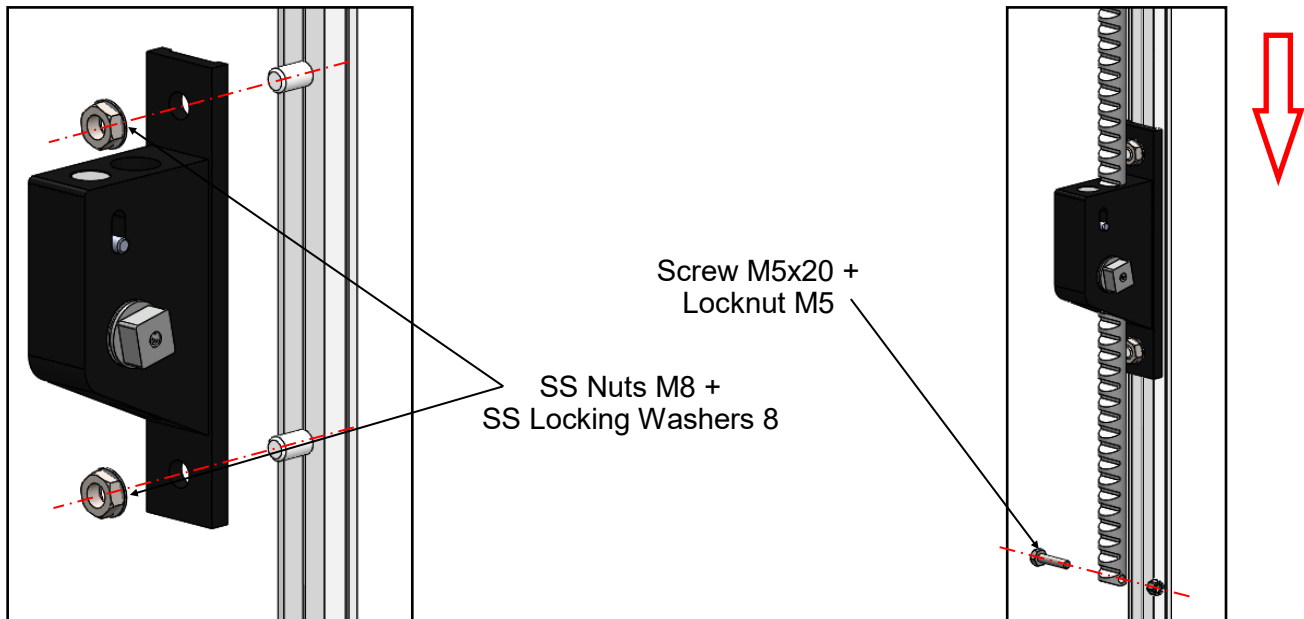
STEP 2



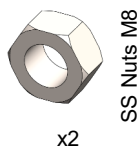
NECESSARY
ITEMS

ASSEMBLY OF THE WINCH

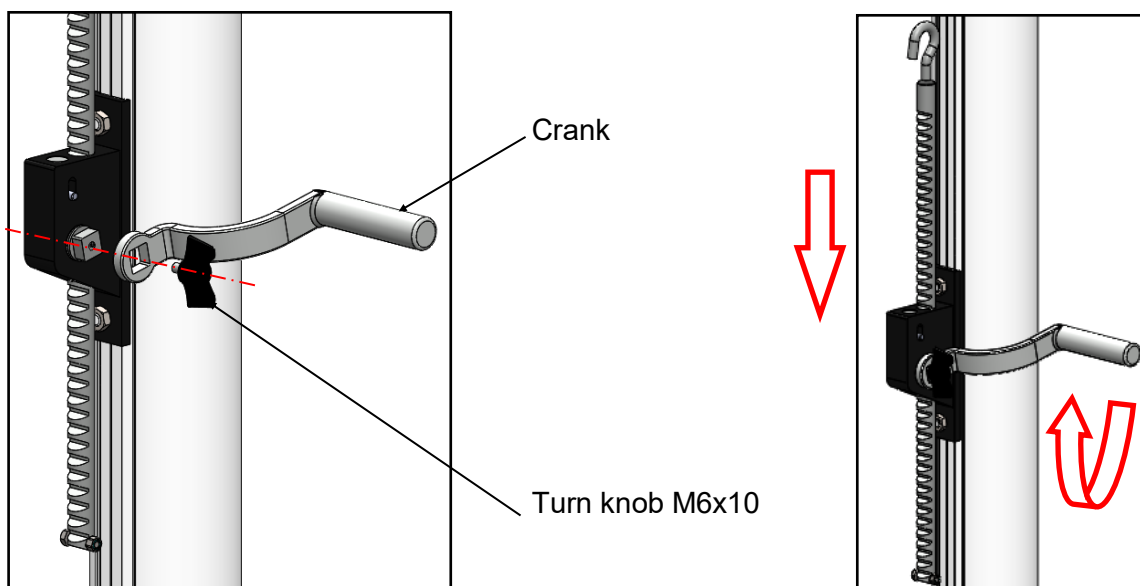
2- FIX THE ALUMINIUM BODY TO THE SLIDES AND PUT BACK THE RACK



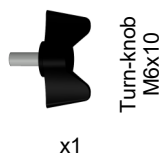
NECESSARY ITEMS



3- ASSEMBLY OF THE CRANK AND PUT THE RANK AS HIGH AS POSSIBLE



NECESSARY ITEMS



ASSEMBLY

NECESSARY TOOLS (NOT INCLUDED)



Wrench 17mm

PROVIDED ITEMS



x2



x4



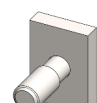
x2



x2

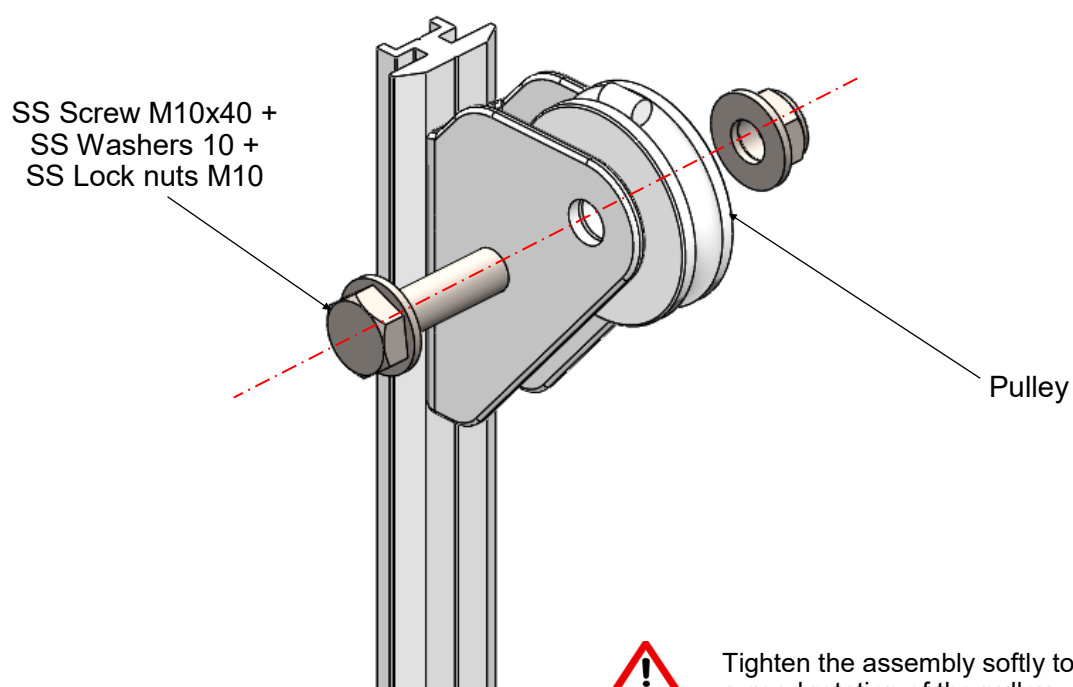


x2



x2

1- ASSEMBLY OF THE PULLEYS (X2)



Tighten the assembly softly to allow a good rotation of the pulley

NECESSARY ITEMS



x1



x2



x1



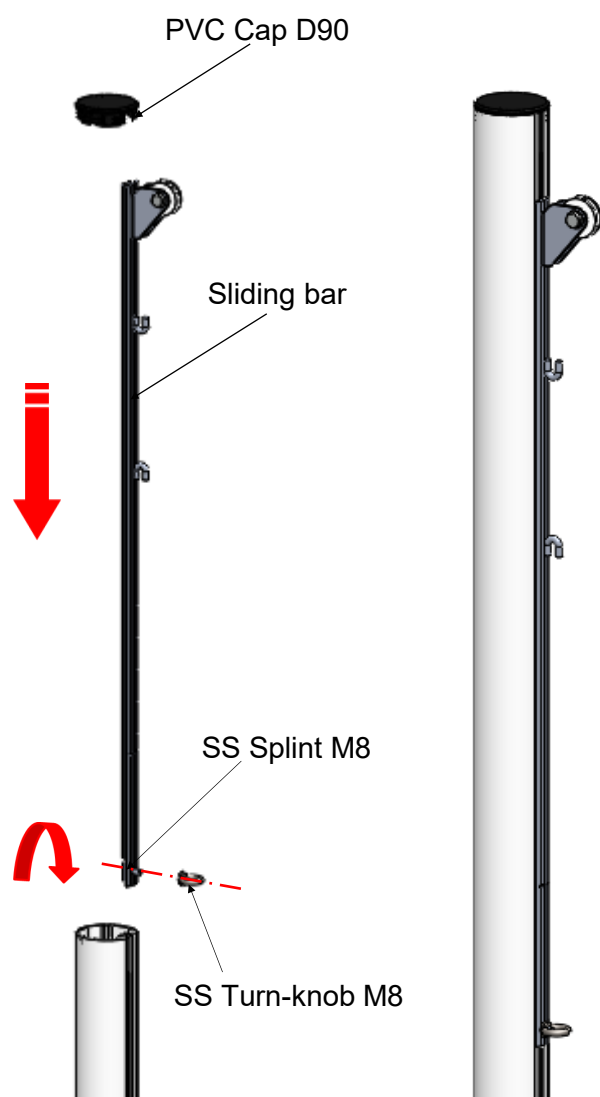
x1

Pulley


ASSEMBLY

2- ASSEMBLY OF THE SLIDES TO THE POSTS

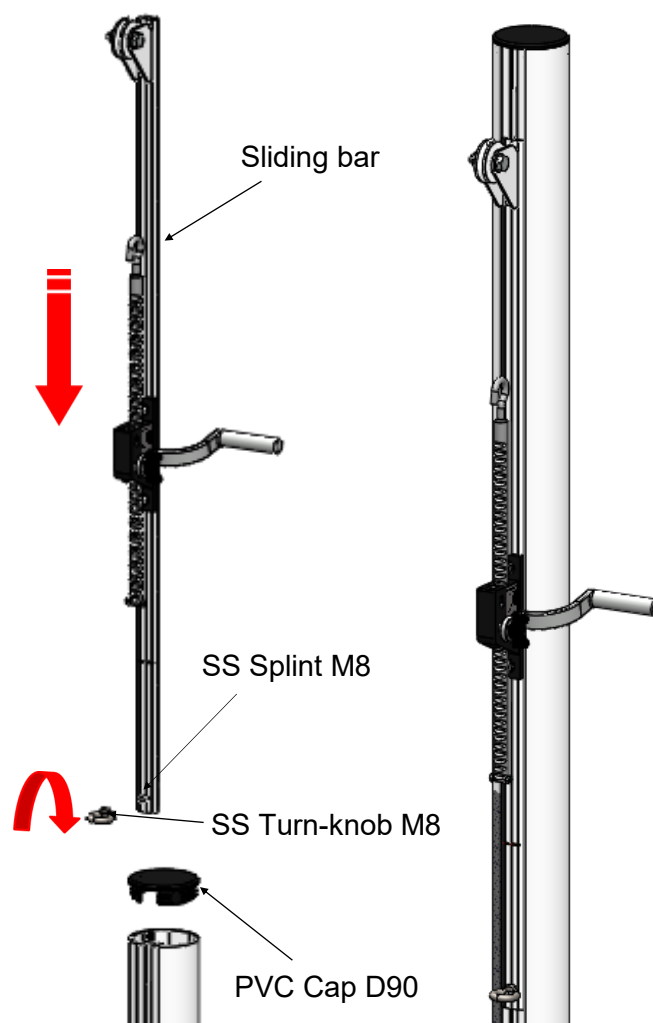
THE SLIDING BAR WITHOUT WINCH




- Put the sliding bar in the rail.
- Lock the sliding bar by tighten the turn knob and SS Splint M8.
- Close cap PVC.

 The sliders must be situated on the outside of the court, once the posts are installed. The sliders must be situated on the inside of the court (For beach practice only).

THE SLIDING BAR WITH WINCH



- Fixation the winch on the sliding bar.
- Put the sliding bar in the rail
- Lock the sliding bar by tighten the turn knob and SS Splint M8, tighten SS Nuts M8 on winch.

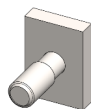
 The sliders must be situated on the outside of the court, once the posts are installed. The sliders must be situated on the inside of the court (For beach practice only).

NECESSARY ITEMS



x2

SS Turn-knob M8



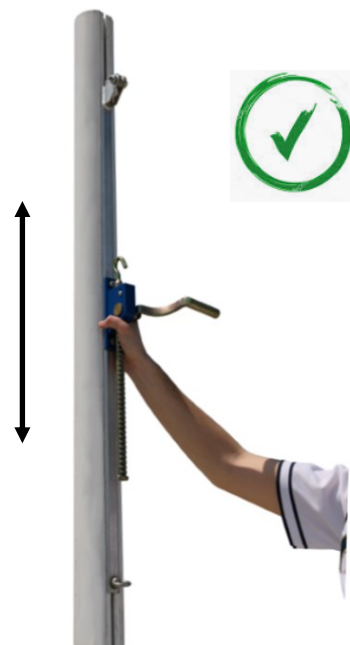
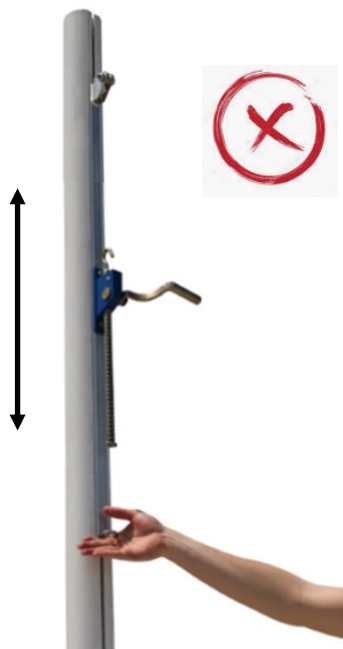
x2

SS Splint M8

ASSEMBLY

3- ADJUST THE HEIGHT OF SLIDING BARS. (X2)

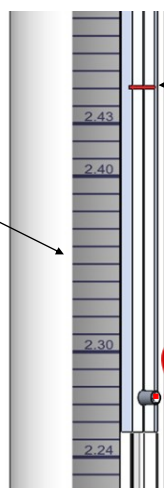
Tip: We recommend adjusting the height of the slides bars by manipulating it with the winch and not with the SS Turn-Knobs M8 underneath.



NECESSARY
ITEMS

4- ADJUST THE NET HEIGHT

Adhesive tape
















The red line to determine the height of net








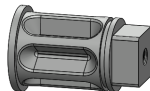




When the slide bars is at the good height, tighten strongly the turn knob M8 to fixed the slide bars.

SS Turn-knob M8



Make sure that the height in the middle of the net is 2.43m when it is stretched for a male adult competition (2.24m for women). It is recommended to adjust the height at the ends of the net 2 cm above that desired in the center. However, there are many factors that can affect the way it is stretched (net weight, tension system, pole type, etc.). We advise you to stretch the net at the first use, making sure that the height of the net is 2.43m, and check that the mark previously inscribed on the ruler coincides well with 2.45m (2.26m) m for females) indicated on the label. If this is not the case, please adjust the position of this mark.

				PACKING LIST				
				VOLLEYBALL POSTS, TO SEAL, D90, OUTSIDE WINCH				
				PRODUCT REF	S30170 Index I		PAIR	
NOMENCLATURE								
Package N°	Ref	Index	Designation	Description	Quantity	Packing Method	Weight (kg)	Dim. (mm)
A1	S30170-01 + S30170-09A	I + I	Post + Accessories A (in the post)		1 + 1	Carton 5 layers + plastic bubble + yellow rope	35	3000x200x100
	S30170-01 + S30170-09B	I + I	Post + Accessories B (in the post)		1 + 1	Carton 5 layers + plastic bubble + red rope		
ACCESSORIES IN CLEAR PVC BAG								
Package N°	Ref	Designation	Description	Qty	Note			
A1A (in the post)	KIM08 + ECLIS0820	SS Turn-knobs M8 + SS Splint M8		2 + 2	Fixation of the slides			
A1A (in the post)	PULYN50	Alu pulleys D50		2	To be fixed on the slides			
A1A (in the post)	S30170-021 + S30170-022	Slides bar D&G		1 + 1	To be inserted into the rails			
A1A (in the post)	BITH1040 + LITA102220 + TITD10	SS Screws M10x40 + SS Washers 10 + SS Lock nuts M10		2 + 4 + 2	To fix the pulleys			
A1B (in the post)	S25595N	Winch		1	To be fixed on the slides			
PRE-ASSEMBLED ACCESSORIES								
Package N°	Ref	Designation	Description	Qty	Note			
A1	NNT90	Caps PVC D90		2	Fix on extremities of posts			
A1	BITJ0830	SS Screws M8x30		8	Fix on posts			
A1	VTKG0620	Self tapping screw M6x20		24	Fix on reinforced bars			
A1	TRKR08	Insert M8		8	Fix on reinforced bars			
A1	NTBC302500	Adhesive tape		2	Stick on posts			
A1	NIMPORTANTA	Label "IMPORTANT"		1	Stick on the post			
A1	NHBC50100A	Label "CONFORMITE"		1	Stick on the post			
VISA PACKING DEPARTMENT				DATE:				

				PACKING LIST				
				EXTERNAL WINCH WITH CRANK HANDLE				
				PRODUCT REF	S25595N Index I		UNIT	
NOMENCLATURE								
Package N°	Ref	Index	Designation	Description	Quantity	Packing Method	Weight (kg)	Dim. (mm)
A1	S25595N	I	Alu body + Rack + Toothed wheel + stop		1 + 1 + 1 + 1	Clear pvc pag	1.5	530x80x160
ACCESSORIES IN CLEAR PVC BAG								
Package N°	Ref	Designation	Description	Qty	Note			
A1	NVN0610P	Turn-knob M6x10		1				
A1	S25595-03EZ(B)	Crank		1				
A1	BITK0825 + LITB081220 + TITC08	SS Screws M8x25 + SS Locking Washers 8 + SS Nuts M8		2 + 2 + 2	Nut is used for VB range only. Bolt is used for tennis range.			
PRE-ASSEMBLED ACCESSORIES								
Package N°	Ref	Designation	Description	Qty	Note			
A1	S25595-02EZ(B)	Rack		1				
A1	ANHOM3 + BTD(B) + BITJ0616	Alu body + SS Countersunk screws M6x16		1 + 2				
A1	CTD3(B)	Stop		1				
A1	BRDM(A)	Toothed wheel		1				
A1		SS pin		1				
A1	PI21N	Stainless steel circlips D21		1				
A1	BTKK0520 + TTKD05	Screws M5x20 + Locknut M5		1 + 1				
A1	NQRTD	QR code		1	Stuck on alu body			
VISA PACKING DEPARTMENT				DATE:				