

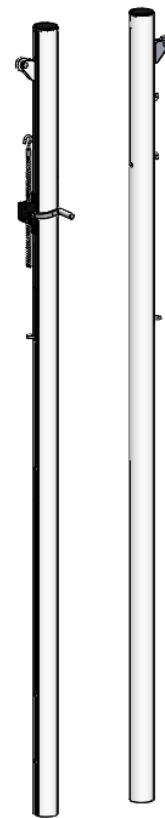
ASSEMBLY INSTRUCTIONS

VOLLEYBALL POSTS, TO SEAL, D90, OUTSIDE WINCH

PRODUCT REF

S30170

PAIR



DESCRIPTION

Alu structure D90

Powder coated

CONFORM

European norm

NF EN 1271

ASSEMBLY TIME

The assembly time for this volleyball posts is estimated at 20 min at 1 person (without concreting).

MAINTENANCE

The equipment has to be regularly maintained by the owner. It is recommended to:

- Check every week that all the bolts are correctly tightened.
- Fix paint defects if the unit has been damaged, using the adapted paint specified by the manufacturer.
- Replace all damaged or missing parts with a spare part recommended by the manufacturer.
- Clean the product by using dishwasher soap, clean water, and soft cloth.

It is advised to carry out this cleaning once or twice a year, or even more regularly according to the environmental conditions (saline environment, ...).

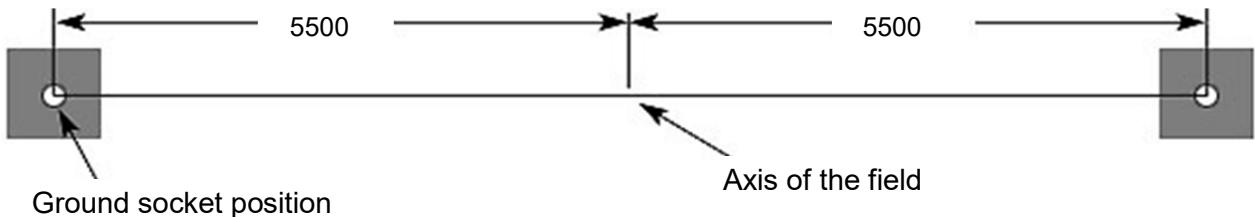
WARRANTY

One full year parts and labour guarantee. Every claim regarding the condition of the delivered equipment has to be done within the warranty period following receipt of the product.

The warranty will not apply to:

- Any degradation during transport.
- Any degradation due to poor maintenance.
- Any degradation due to use differing from which the product was intended.
- Any defect claimed after the end of the warranty period.
- Any damage due to a faulty installation or assembly of the product.

FIXATION AND FOOTING

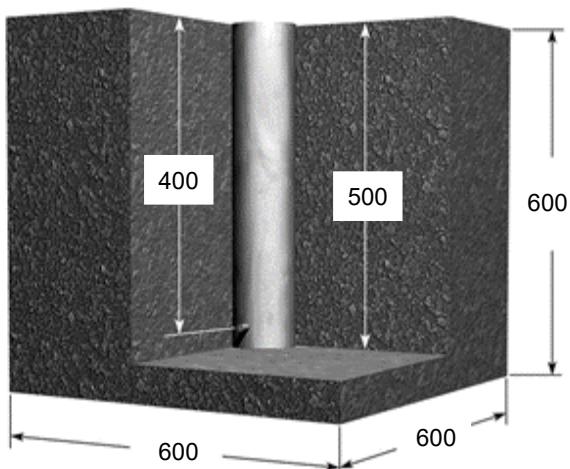


NB: All dimensions are given in millimeters



The distance between the spacing of the posts has to be 10m minimum and 11m maximum. We recommend 11m. Nevertheless, please check the length of your cable before choosing the position of the posts.

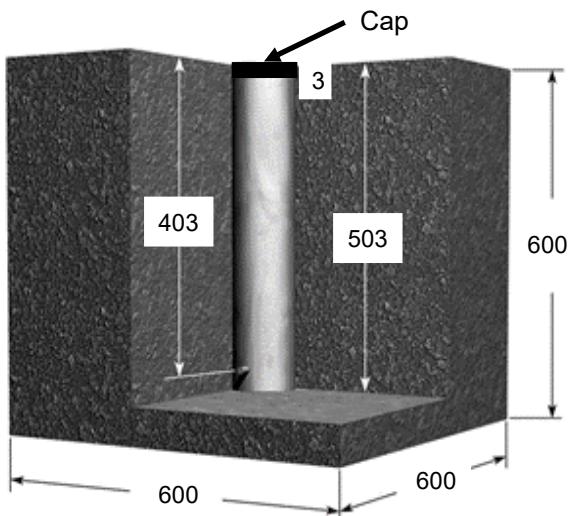
OPTION A: Dedicated to single use court



- Dig the holes for the concreting according to the written dimensions.
- Make the concreting with PJ 45 concrete dosed by 350kg. Let the concrete dry at least 72 hours.
- Pour the concrete inside and precisely position the socket at the specified distances.
- Put the sockets on the holes. Be sure that the top of the sockets are at the same level than the surface.

PENETRATION OF THE POST IN THE SOCKET: 400 mm

OPTION B: Dedicated to multi-sports use court

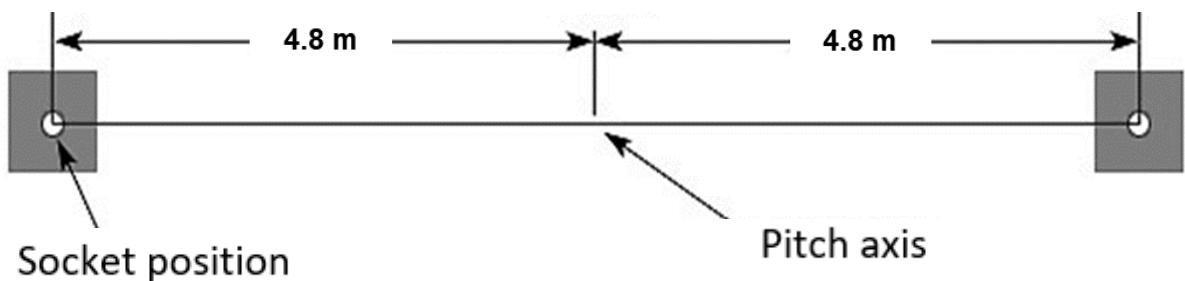


- In order to have a cover aligned with the ground, insert the socket respecting the dimensions indicated below
- Then proceed in the same way as for option A.



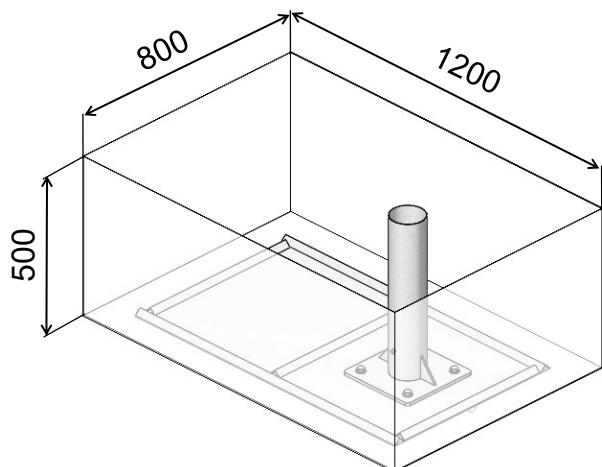
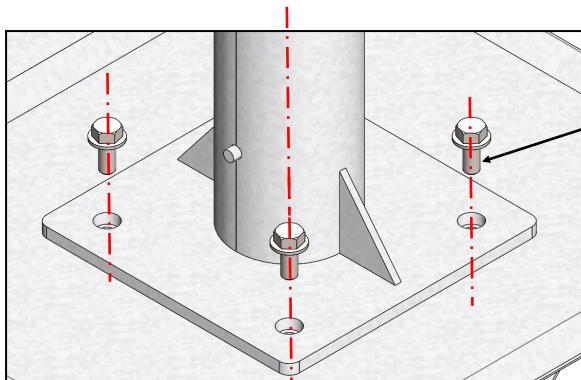
Insert in the socket a plate with a thickness similar to the thickness of the cover so that the post remains at the desired height.

IMPLANTATION AND SEALING (FOR BEACH PRACTICE)



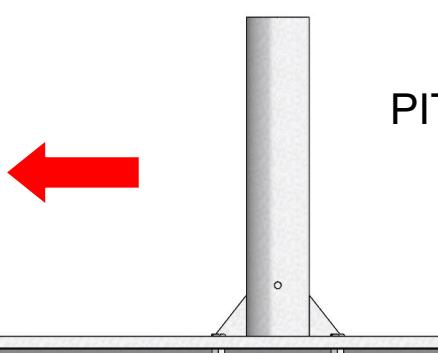
! For beach tennis practice, the winch system must be located inside the court.

! The distance between the center of the posts must be between 9.5m and 10.1m. We recommend 9.6m. Nevertheless, please check the length of the cable before setting the anchorages.



- Dig two holes (1 per baseframe) with a depth of 500mm, a length of 1200mm and a width of 800mm, according to the opposite drawing.

PENETRATION OF THE POST INTO THE
SOCKET: 400 mm



- Set the baseframe so that the wider part is on the opposite side of the pitch.

ASSEMBLY OF THE WINCH

NECESSARY TOOLS (NOT INCLUDED)



Screw driver



Allen key 5mm



Wrench 8mm



Wrench 13mm

INCLUDED ITEMS



SS Screws M8x25
x2



SS Nuts M8
x2



SS Locking Washers 8
x2



Screws M5x20
x1



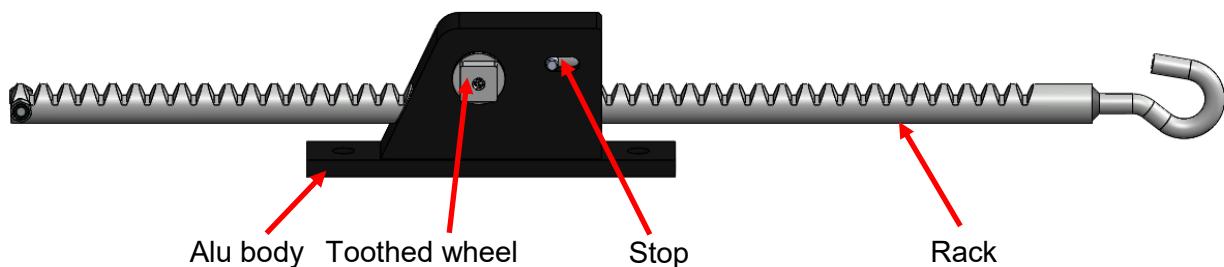
Locknut M5
x1



Turn-knob
M6x10
x1

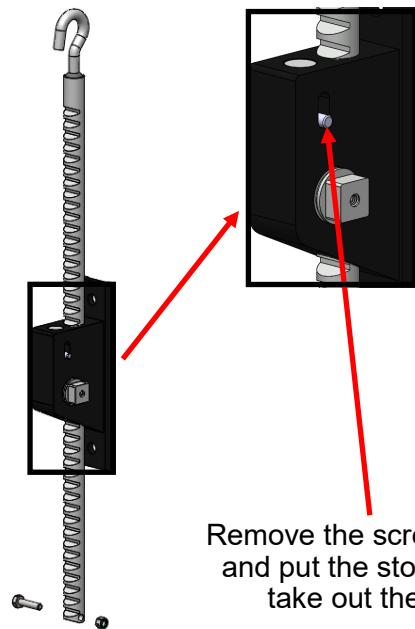


Crank
x1



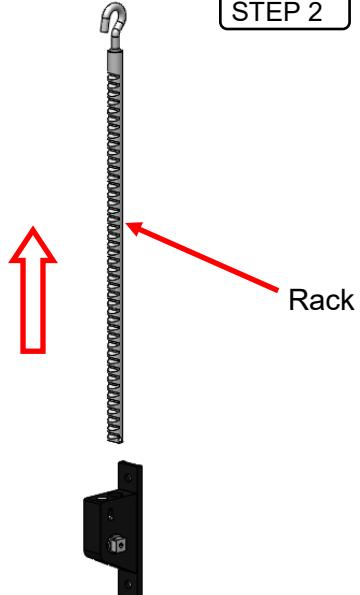
1– PUT OUT THE RACK

STEP 1



Remove the screw M5x20,
and put the stop up then
take out the rack.

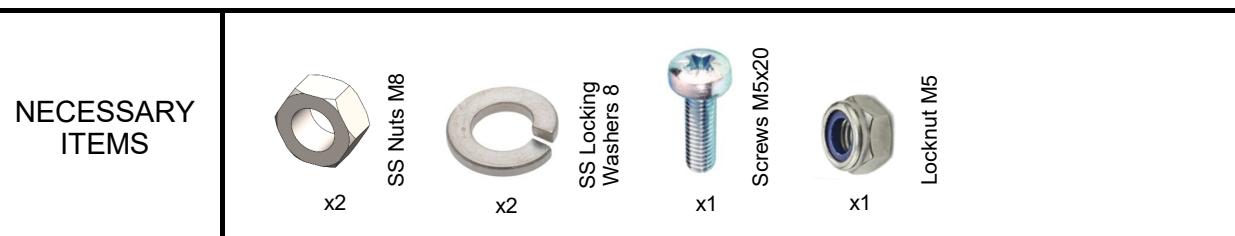
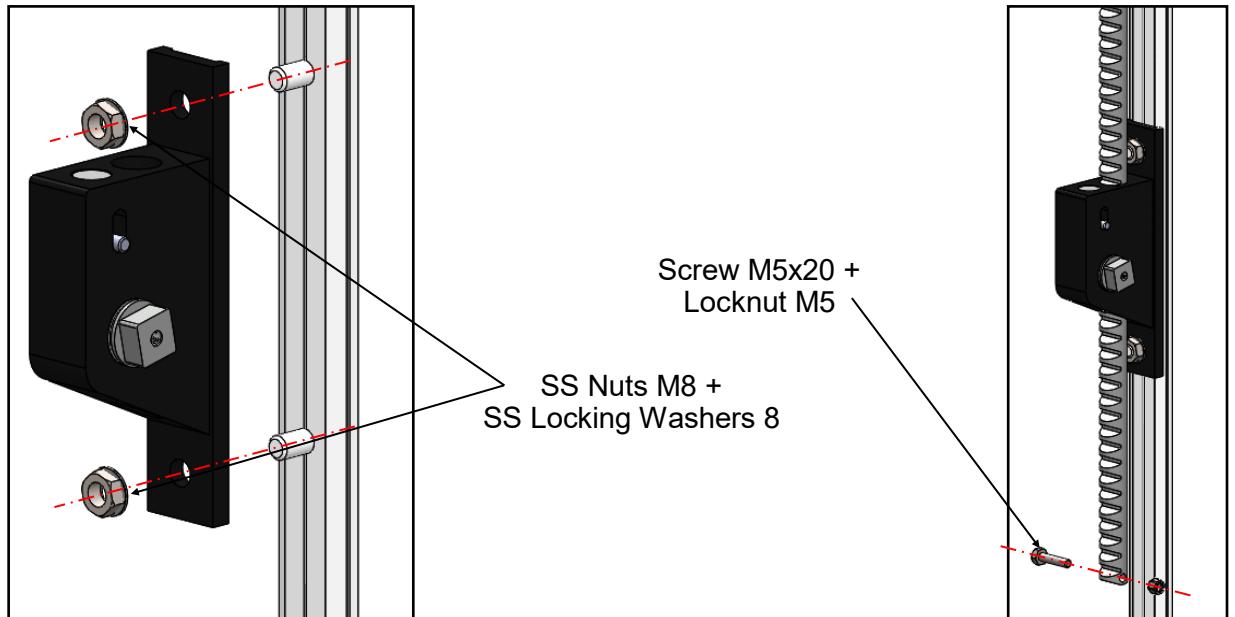
STEP 2



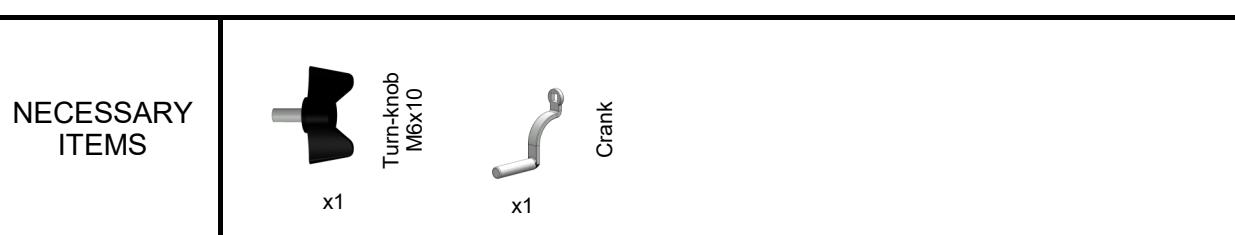
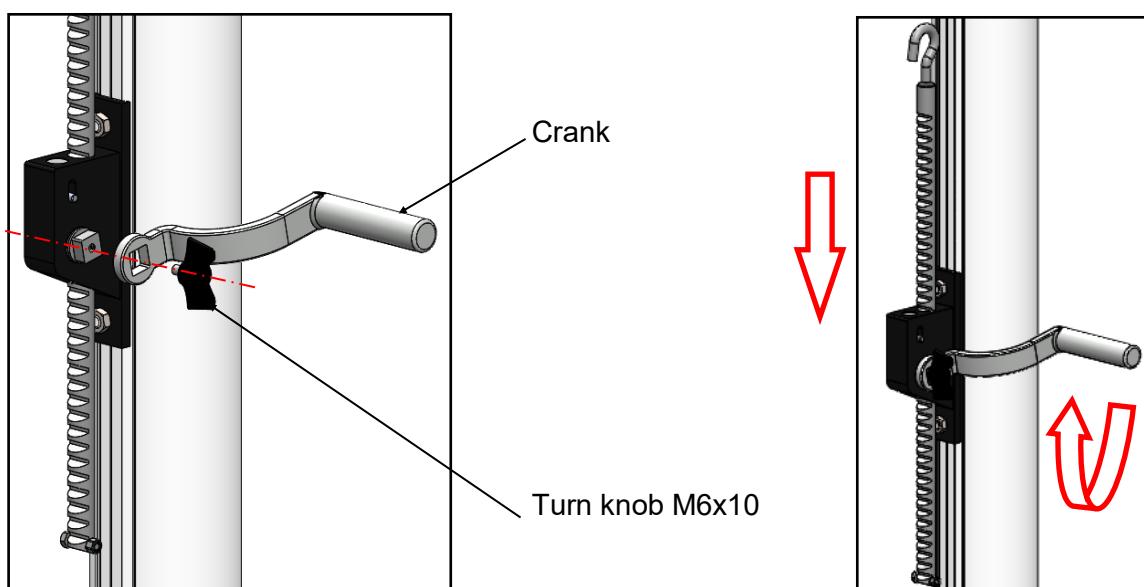
NECESSARY
ITEMS

ASSEMBLY OF THE WINCH

2– FIX THE ALUMINIUM BODY TO THE SLIDES AND PUT BACK THE RACK



3– ASSEMBLY OF THE CRANK AND PUT THE RACK AS HIGH AS POSSIBLE



ASSEMBLY

NECESSARY TOOLS (NOT INCLUDED)



Wrench 17mm

PROVIDED ITEMS



x2



x4



x2



x2

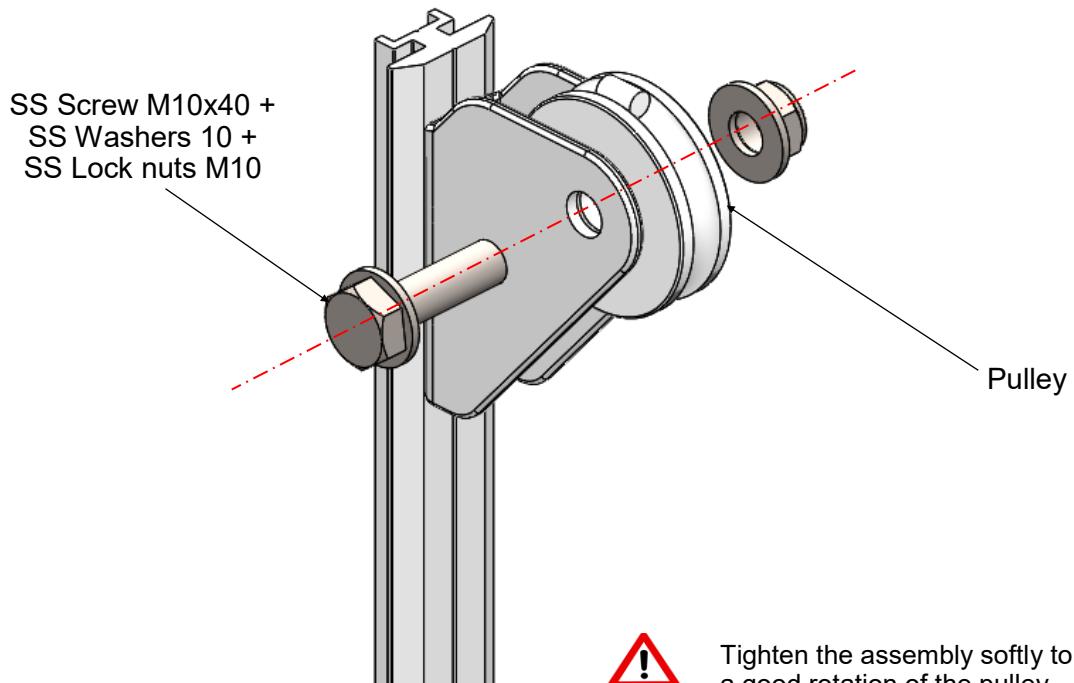


x2



x2

1– ASSEMBLY OF THE PULLEYS (X2)



! Tighten the assembly softly to allow a good rotation of the pulley

NECESSARY ITEMS



x1



x2



x1

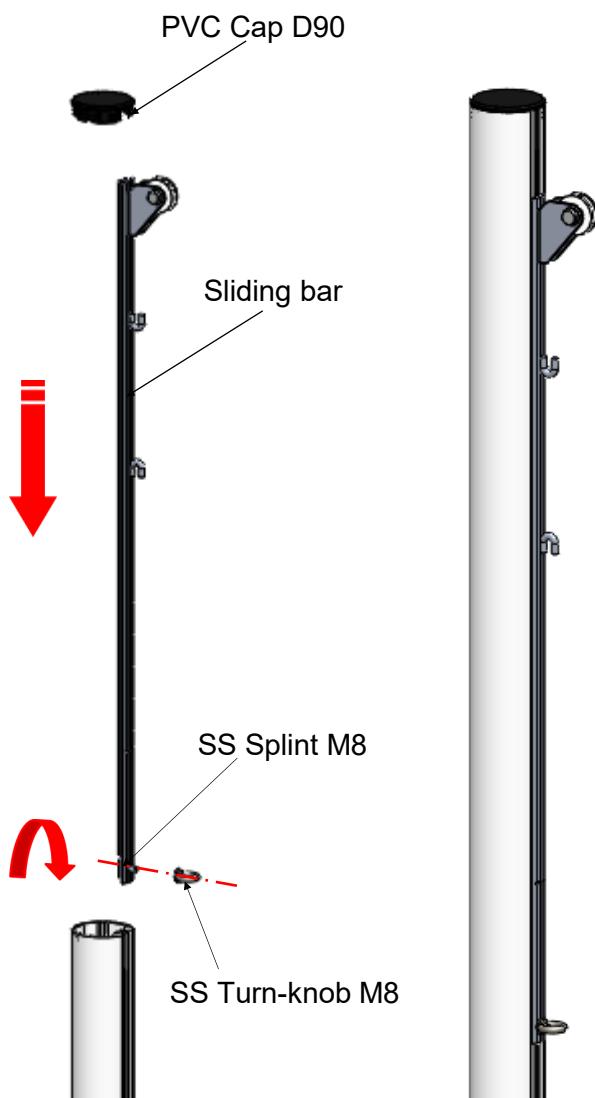


x1

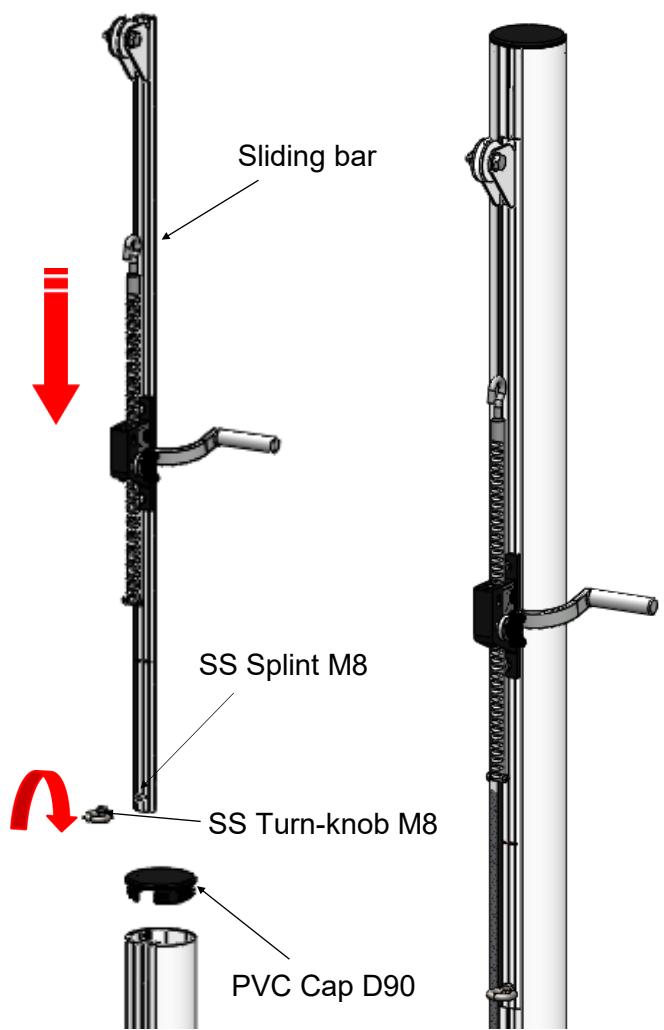
ASSEMBLY

2– ASSEMBLY OF THE SLIDES TO THE POSTS

THE SLIDING BAR WITHOUT WINCH



THE SLIDING BAR WITH WINCH



- Put the sliding bar in the rail.
- Lock the sliding bar by tighten the turn knob and SS Splint M8.
- Close cap PVC.

! The sliders must be situated on the outside of the court, once the posts are installed.
The sliders must be situated on the inside of the court (For beach practice only).

- Fixation the winch on the sliding bar.
- Put the sliding bar in the rail
- Lock the sliding bar by tighten the turn knob and SS Splint M8, tighten SS Nuts M8 on winch.

! The sliders must be situated on the outside of the court, once the posts are installed.
The sliders must be situated on the inside of the court (For beach practice only).

NECESSARY ITEMS



SS Turn-knob M8
x2

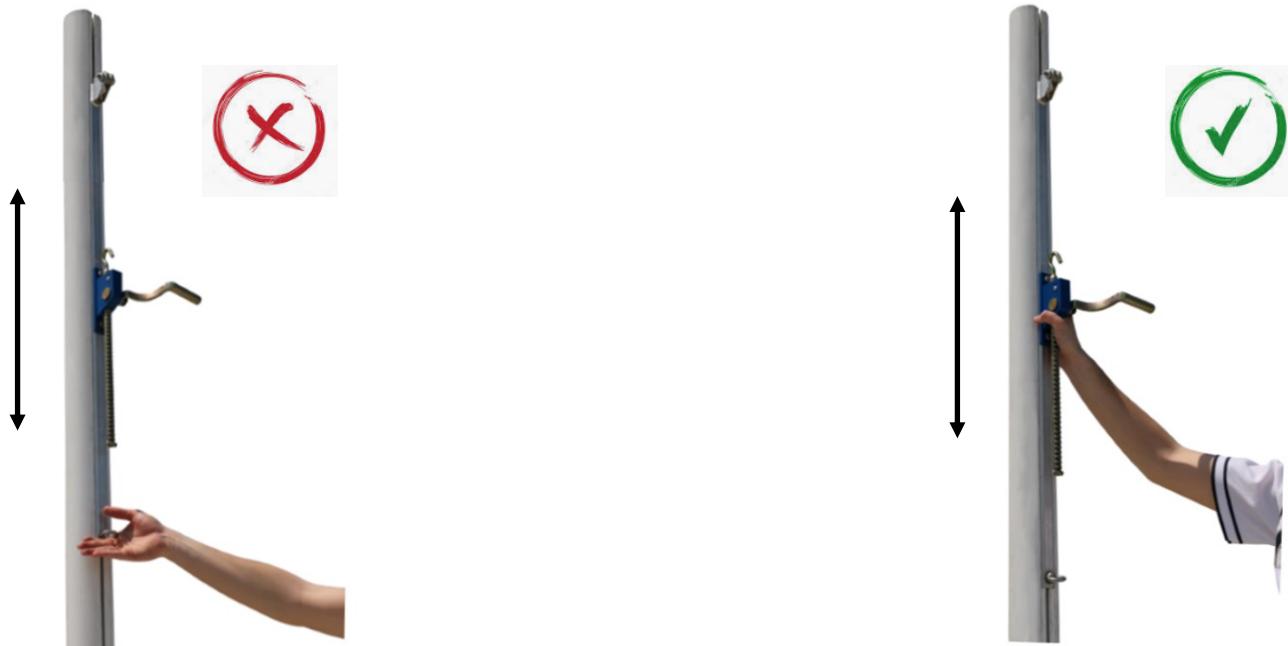


SS Splint M8
x2

ASSEMBLY

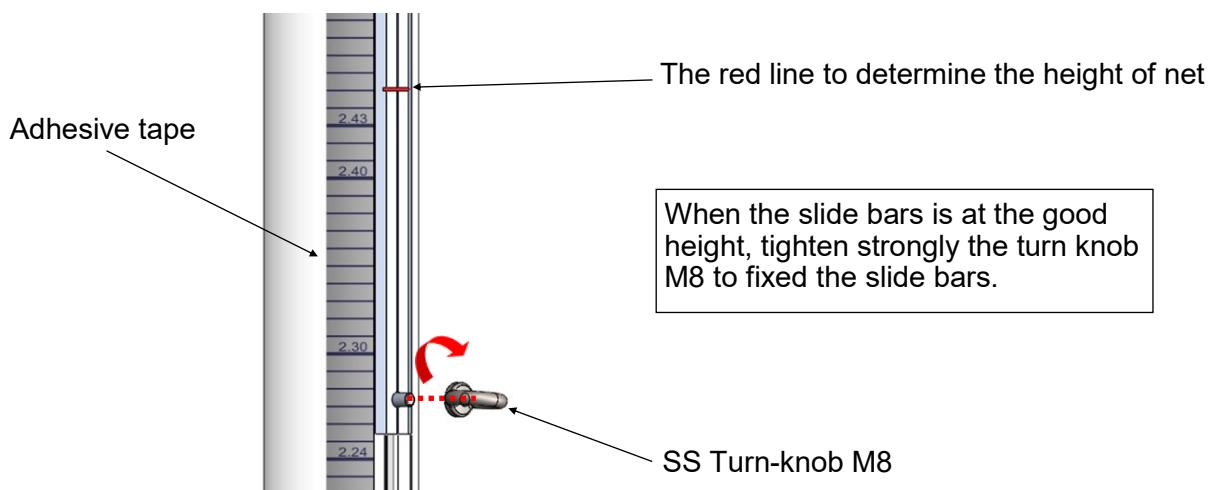
3– ADJUST THE HEIGHT OF SLIDING BARS. (X2)

Tip: We recommend adjusting the height of the slides bars by manipulating it with the winch and not with the SS Turn-Knobs M8 underneath.



NECESSARY ITEMS

4– ADJUST THE NET HEIGHT



PACKING LIST

VOLLEYBALL POSTS, TO SEAL, D90, OUTSIDE WINCH

PRODUCT REF

S30170 Index I

PAIR

NOMENCLATURE

| Package N° | Ref | Index | Designation | Description | Quantity | Packing Method | Weight (kg) | Dim. (mm) |
|------------|---------------------------|----------|---------------------------------------|-------------|----------|--|-------------|--------------|
| A1 | S30170-01 + S30170-09A | I + I | Post + Accessories A (in the post) | | 1 + 1 | Carton 5 layers + plastic bubble + yellow rope | 35 | 3000x200x100 |
| | S30170-01 + S30170-09B | I + I | Post + Accessories B (in the post) | | 1 + 1 | Carton 5 layers + plastic bubble + red rope | | |

ACCESSORIES IN CLEAR PVC BAG

| Package N° | Ref | Designation | Description | Qty | Note |
|-------------------|--------------------------------------|---|-------------|-----------|-------------------------------|
| A1A (in the post) | KIM08 + ECLIS0820 | SS Turn-knobs M8 + SS Splint M8 | | 2 + 2 | Fixation of the slides |
| A1A (in the post) | PULYN50 | Alu pulleys D50 | | 2 | To be fixed on the slides |
| A1A (in the post) | S30170-021 + S30170-022 | Slides bar D&G | | 1 + 1 | To be inserted into the rails |
| A1A (in the post) | BITH1040 + LITA102220 + TITD10 | SS Screws M10x40 + SS Washers 10 + SS Lock nuts M10 | | 2 + 4 + 2 | To fix the pulleys |
| A1B (in the post) | S25595N | Winch | | 1 | To be fixed on the slides |

PRE-ASSEMBLED ACCESSORIES

| Package N° | Ref | Designation | Description | Qty | Note |
|------------|-------------|--------------------------|-------------|-----|-----------------------------|
| A1 | NNT90 | Caps PVC D90 | | 2 | Fix on extremities of posts |
| A1 | BITJ0830 | SS Screws M8x30 | | 8 | Fix on posts |
| A1 | VTKG0620 | Self tapping screw M6x20 | | 24 | Fix on reinforced bars |
| A1 | TRKR08 | Insert M8 | | 8 | Fix on reinforced bars |
| A1 | NTBC302500 | Adhesive tape | | 2 | Stick on posts |
| A1 | NIMPORTANTA | Label "IMPORTANT" | | 1 | Stick on the post |
| A1 | NHBC50100A | Label "CONFORMITE" | | 1 | Stick on the post |

VISA PACKING DEPARTMENT

DATE:

PACKING LIST

EXTERNAL WINCH WITH CRANK HANDLE

PRODUCT REF

S25595N Index I

UNIT

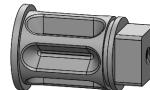
NOMENCLATURE

| Package N° | Ref | Index | Designation | Description | Quantity | Packing Method | Weight (kg) | Dim. (mm) |
|------------|---------|-------|---|---|---------------|----------------|-------------|------------|
| A1 | S25595N | I | Alu body + Rack + Tooothed wheel + stop |  | 1 + 1 + 1 + 1 | Clear pvc pag | 1.5 | 530x80x160 |

ACCESSORIES IN CLEAR PVC BAG

| Package N° | Ref | Designation | Description | Qty | Note |
|------------|--------------------------------|---|--|-----------|--|
| A1 | NVN0610P | Turn-knob M6x10 |  | 1 | |
| A1 | S25595-03EZ(B) | Crank |  | 1 | |
| A1 | BITK0825 + LITB081220 + TITC08 | SS Screws M8x25 + SS Locking Washers 8 + SS Nuts M8 |  | 2 + 2 + 2 | Nut is used for VB range only. Bolt is used for tennis range. |

PRE-ASSEMBLED ACCESSORIES

| Package N° | Ref | Designation | Description | Qty | Note |
|------------|----------------------------|--|--|-------|-------------------|
| A1 | S25595-02EZ(B) | Rack |  | 1 | |
| A1 | ANHOM3 + BTD(B) + BITJ0616 | Alu body + SS Countersunk screws M6x16 |  | 1 + 2 | |
| A1 | CTD3(B) | Stop |  | 1 | |
| A1 | BRDM(A) | Toothed wheel |  | 1 | |
| A1 | | SS pin |  | 1 | |
| A1 | PI21N | Stainless steel circlips D21 |  | 1 | |
| A1 | BTKK0520 + TTKD05 | Screws M5x20 + Locknut M5 |  | 1 + 1 | |
| A1 | NQRTD | QR code |  | 1 | Stuck on alu body |

VISA PACKING DEPARTMENT

DATE: